

规格 SPECIFICATION			YH98		
注射部件	Injection unit		A	B	C
螺杆直径	Screw diameter	[mm]	35	38	40
长径比	Screw L/D ratio	[L/D]	22.8	21	19.95
注射容积	Cylinder head volume	[cm³]	152	179	198
注射重量	Injection weight(PS)	[g]	138	163	181
注射速率	Injection rate	[g/s]	92	109	120
注射压力	Injection pressure	[Mpa]	219.4	186.1	168
注射行程	Injection stroke	[mm]		158	
螺杆转速	Screw speed	[rpm]		200	
喷嘴球径	Sphere diameter of nozzle	[mm]	SR10		
合模部分	Clamping unit				
合模力	Clamping force	[kN]	980		
最大开模行程	Max.mould opening stroke	[mm]	345		
拉杆间距(宽 x 高)	Space between tie bars (WxH)	[mm]	380 x 370		
最小模具尺寸	Min.Mould size	[mm]	260 x 260		
最小模厚	Min.Mould height	[mm]	150		
最大模厚	Max.Mould height	[mm]	380		
模具定位孔直径	Dia of mould location hole	[mm]	Φ125H7		
顶出行程	Ejector stroke	[mm]	100		
顶出力	Ejector force	[kN]	38		
顶出杆数	Ejector number	[PIECE]	5		
其他	Others				
油泵额定压力	Rated pressure of oil pump	[Mpa]	16		
油泵马达功率	Pump motor power	[KW]	9		
伺服马达功率	Servo motor power	[KW]	12		
料筒电热功率	Heating capacity of screw cylinder	[KW]	7.6		
加热段	Heating section		3+1		
油箱容积	Oil tank cubage	[L]	170		
机器尺寸(长×宽×高)	Machine dimension(L×W×H)	[m]	4.32x1.10x1.85		
机器重量	Machine weight	[t]	3.3		